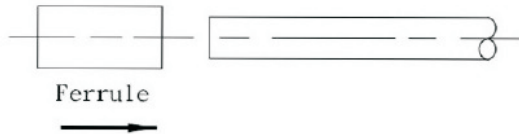


Cable Assembly Instructions

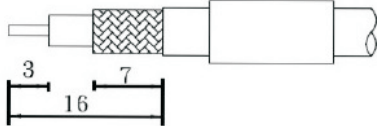
1. CUT CABLE END EVENLY AND PERPENDICULAR.



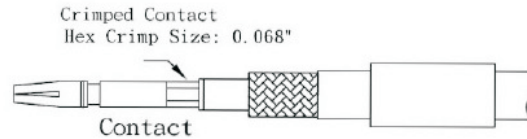
2. SLIDE OUTER FERRULE OVER CABLE END.



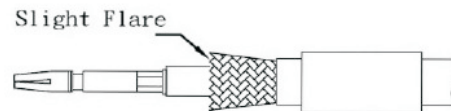
3. STRIP CABLE JACKET, BRAID, AND DIELECTRIC TO SPECIFICATION LENGTHS.



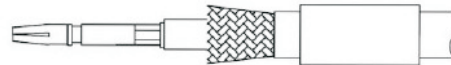
4. INSERT CONTACT PIN ONTO CABLE'S CENTER CONDUCTOR SO THAT IT IS FLUSH TO DIELECTRIC, CRIMP OR SOLDER CONTACT FIRMLY.



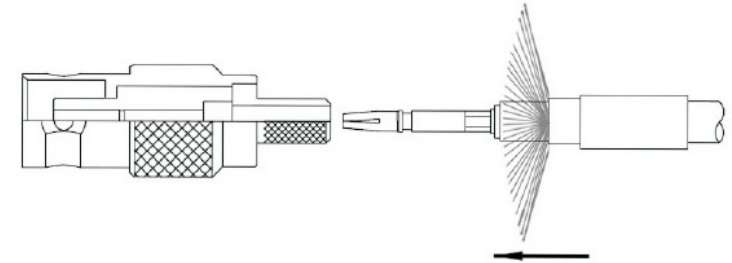
5. FLARE BRAID END SLIGHTLY.



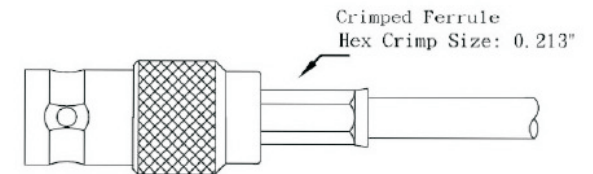
6. INSERT CENTER CONTACT OVER CABLE CENTER CONDUCTOR FLUSH UNTIL FLUSH WITH DIELECTRIC.



7. SLIDE CONNECTOR BODY OVER CENTER CONTACT AND SLIDE OUTER FERRULE OVER BRAID AND UP AGAINST BODY ASSEMBLY.



8. CRIMP OUTER FERRULE WITH APPROPRIATE CRIMP TOOL.



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Technische Änderungen vorbehalten. Ausführungen können variieren. Sollten Sie ein Muster benötigen kontaktieren Sie uns bitte.

